



**PREMIER BUILDING
PRODUCTS Ltd**

PBP SITE GUIDE - BRICK ARCHES - LIGHTWEIGHT

GUIDE

2021

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1. Your arches will arrive on site shrink wrapped and strapped on a pallet. Concrete arches are structural so care should be taken when off-loading. Once unwrapped, pointing can be completed. Every arch will be labelled with the plot number as shown in the image below. Trolleys or roller tables allow a single worker to manoeuvre on a full size panel, avoid damage to edges & corners were possible.
- 2.



Fixing Instructions.

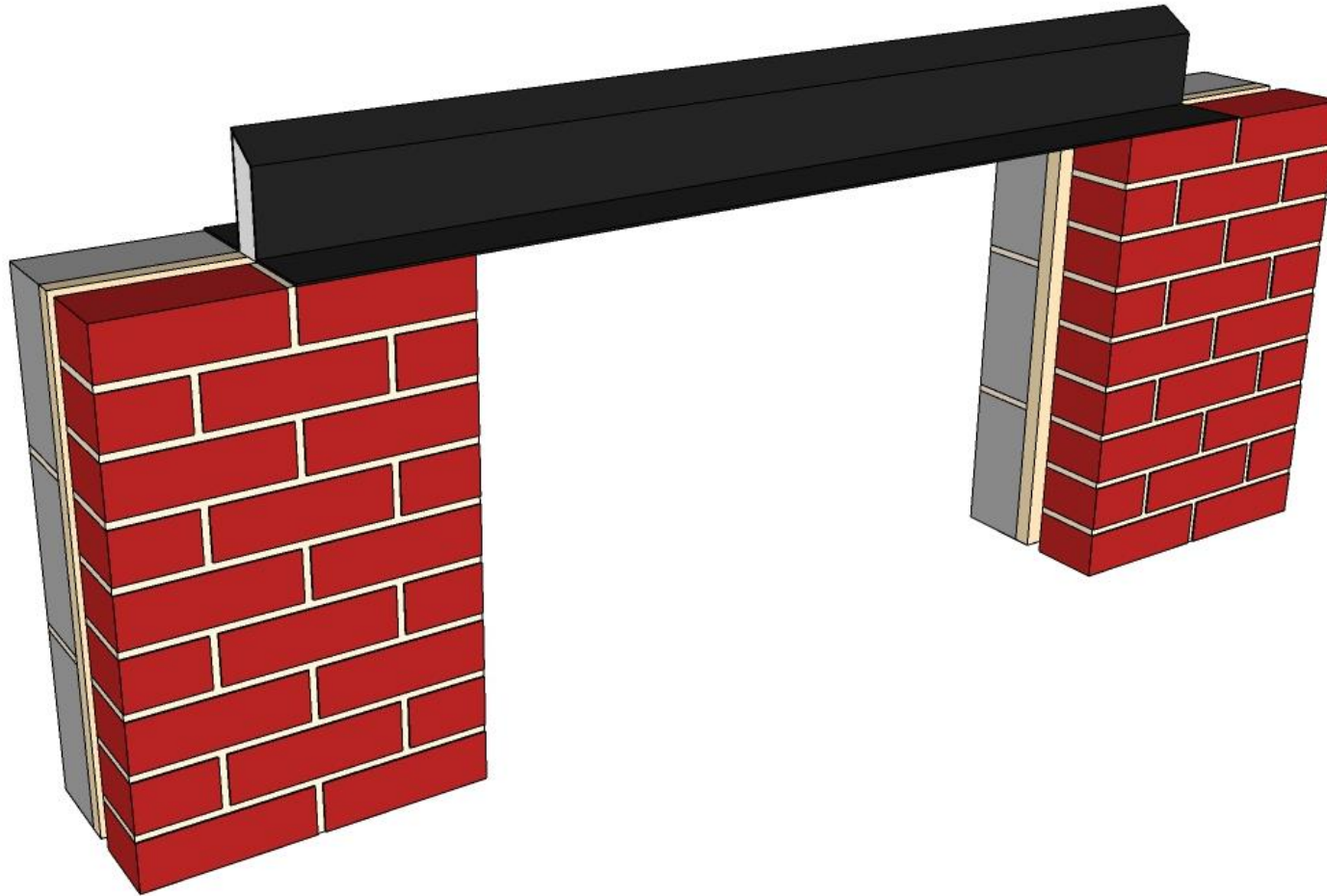


Notes:-

Fixing Instructions to be read in conjunction with your approved drawings. All drawings are issued for comment and approval and responsibility remains with the customer to check and approve all information, fixings and dimensions.

Premier Building Products Ltd
The Gate House
Fernhurst Business Park
Fernhurst
Surrey, GU27 3HB

3. Before lifting your arch into place ensure the brickwork and lintel is installed. Lightweight arches are non-load bearing and require a steel lintel in place to carry the weight of the outer leaf masonry above.



Fixing Instructions.

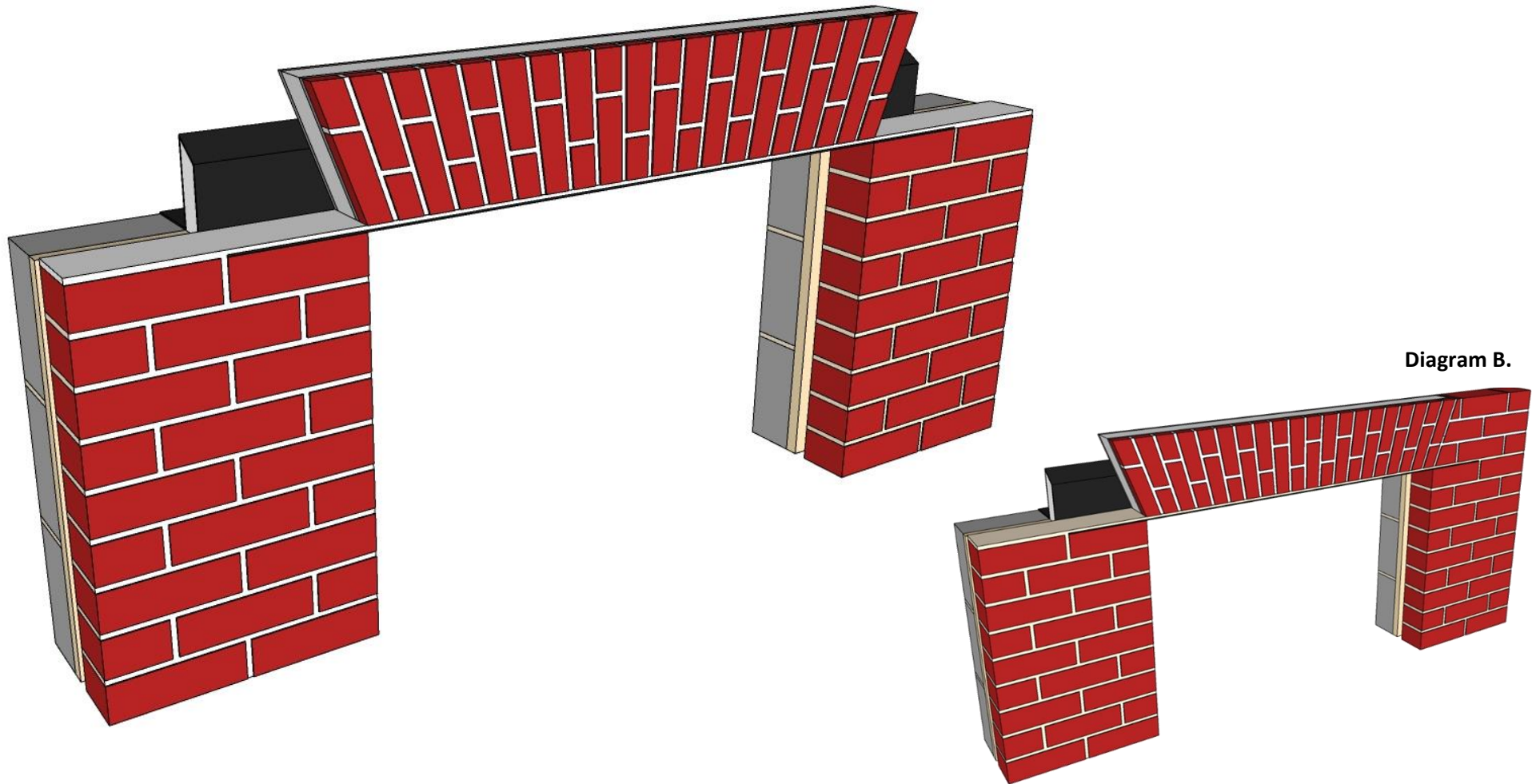
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4. Once the lintel is installed you can lift the arch into place and continue to build brickwork around the arch (diagram B). **N.B. Like traditional brick arches the bricks will bed into the arch with pointing around the arch.**



Fixing Instructions.

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